



USER MANUAL

XC / XG-SERIES INFLATABLE EVENT TENTS



THANK YOU FOR YOUR TRUST

Skywalk GmbH & Co. KG congratulates you on the purchase of your inflatable X GLOO Event Tent, the modular, lightweight tent system without compressors and poles.

In order to guarantee the perfect operation, optimal function, long product life and your personal safety and the safety of your guests, please note the following:

Before you use your Inflatable Event Tent for the first time, read this user manual carefully and follow all hazard and safety information.

All functions, maintenance and repairs should only be carried out to the degree described in these operating instructions.

Please contact your X GLOO Team for repairs exceeding these instructions!

If you loan your inflatable X GLOO Event Tent to another person, please pass on these instructions and make sure that the person is fully advised regarding the technical aspects of the Event Tent in order to avoid faulty operation.

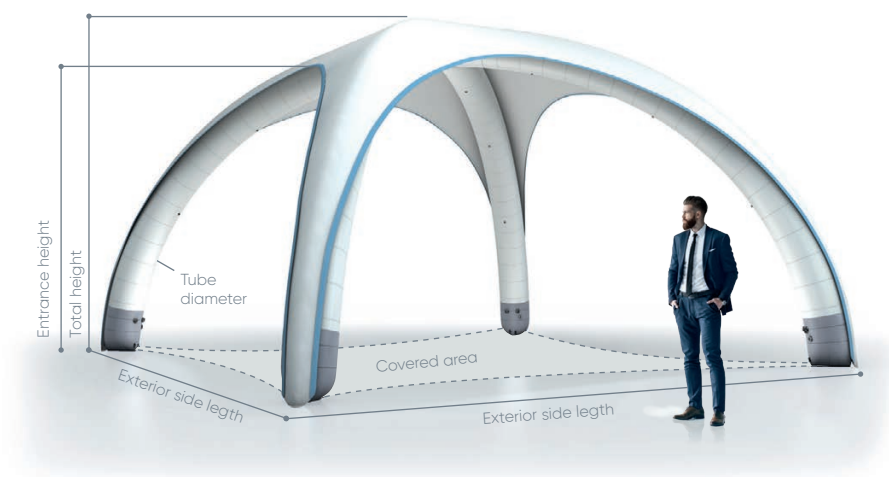
If you have any further questions, we are always happy to assist you:

SERVICE HOTLINE

+49 (0)8641-6948-60

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TECHNICAL DATA



	XC 3	XG 4	XG 5	XG 6	XG 8
Exterior side length	3,0 m	4,0 m	5,0 m	6,0 m	7,85 m
Entrance height	1,95 m	2,0 m	2,5 m	3,0 m	3,94 m
Total height	2,6 m	2,38 m	3,0 m	3,57 m	4,8 m
Tube diameter	20,0 cm	25,0 cm	31,0 cm	37,0 cm	43,0 cm
Weight without Walls	9,32 kg	13,3 kg	18,8 kg	22,5 kg	42,0 kg

Covered area

without Side Walls	5,6 m ²	7,23 m ²	11,3 m ²	16,27m ²	30,3 m ²
with 4 Canopies	-	23,0 m ²	35,7 m ²	51,34 m ²	-

Setup

Hand Pump	10 min	15 min	23 min	30 min	-
Electric Pump	3-5 min	3-5 min	7-10 min	10-15 min	25 min
Operating pressure*	0,33 bar/ 4,8 PSI	0,20 bar/ 2,9 PSI	0,20 bar/ 2,9 PSI	0,20 bar/ 2,9 PSI	0,23 bar/ 3,3 PSI

*This data serves primarily as information, since the operation of the overpressure valves is automatic.
All dimensions are approximate.

STANDARD DELIVERY

XC 3

- 1x Multifunction transport bag (1)
- 1x Hand pump (2)
- 1x Anchoring line set (3)
- 1x User manual and quick user guide (4)
- 1x Replacement bladder (9)



XC 4 | XC 5 | XC 6

- 1x Multifunction transport bag (1)
- 1x Hand pump (2)
- 1x Anchoring line set (3)
- 1x User manual and quick user guide (4)
- 1x Closing rod for XC 5/XC 6 models (5)
- 1x Repair kit



XC 8

- 1x Quick pack sack (6)
- 1x Hand pump (2)
- 1x Anchoring webbing set (7)
- 1x User manual and quick user guide (4)
- 1x Closing rod (5)
- 1x Setup support bar (8)
- 1x Repair kit




REPAIR KIT


- 1x Replacement bladder (9)
- 1x Adhesive repair patch (10)
- 1x Fixing element tool (11)
- 2x Allen key (12)
- 2x Replacement valve housing (13)
- 2x Replacement zipper puller (14)




HAZARD AND SAFETY INFORMATION

 **CAUTION:** The X GLOO XG series and the XC3 have been developed to serve as mobile and modular lightweight tents. Despite their low weight and thereby comparatively low potential for risk, the following information must be read in full prior to putting these products to use, and strictly followed in order to prevent damage to property and injury to yourself or to others!

SET UP

 **CAUTION:** Do not exceed the specified maximum air pressure (operating pressure can be found on page 4).


The Event Tent is equipped with overpressure valves to prevent the Tubes from blowing out. Should an overpressure valve fail, massive overpressurization of the Tube would cause it to burst and could cause the tent to suddenly collapse and endanger people.

 **CAUTION:** Therefore check the overpressure valves regularly (see page 11)!

- If small folds form on the Tubes when inflating it is helpful, especially with the larger tents, to shake the Tube during the inflation process.

This will help keep the inflatable bladder inside the Tube in the correct position, assuring proper and complete inflation and stability.


- When using the Event Tent in sandy locations, it is especially important to make sure that sand does not enter the pump or the Tubes through the open valves, as this could result in damage to the bladders and pressure loss.

 **CAUTION:** The Event Tent is not intended for use in winds exceeding 60 km/h (XG 4, XG 5 and XG 6) / 40 km/h (XC 3 and XG 8). The first sign of an excessive wind load is when the Roof begins to compress.


If high winds or wind gusts are expected, the Event Tent **MUST** be properly secured and anchored by the user. Therefore, pay particular attention to the following points:

- 1) The appropriate anchors/ballasts must be used, based on the nature of the terrain:
 - In firm, well-compacted soil, the X GLOO Anchoring Set appropriate to the tent size can be used (see page 16).
 - In place of tent stakes, the X GLOO Snow Anchors may be used in snow and the X GLOO Sand Anchors in sand.

- On tarmac or similarly-hard ground surfaces the tents must be sufficiently ballasted (see X GLOO wind certificate).
- 2) Additionally, you must use anchoring lines/webbing attached to the shoulder loops (found on the outside of each Tube) to secure the Event Tent!
- In windy conditions, be sure to set up the tent at such an orientation to the wind so that it offers the least resistance. In particular, Canopies and openings which are closed with Walls should not be aligned against stronger winds. Wind loads can be significantly reduced by detaching the Walls and Canopies.

 **CAUTION:** In the case of wind, the zippers on any Walls or other optional Components connected to the Tent must always be pulled completely closed, otherwise the zipper can be damaged by excessively-high wind loads put on individual teeth of the zipper.


Wind gusts exceeding the maximum speed that the Event Tent is certified for can lead to structural damage to the Tent that is not covered by the warranty.

 **CAUTION:** If weather conditions deteriorate dramatically, all overpressure valves must be opened immediately and the tent deflated.


Additionally, the deflated Tent should be weighted down in order to prevent the wind from taking hold of it.

OPERATION


- The inflatable X GLOO Event Tent is not intended for continuous use and should be inspected for wear or damage after every event.

 **CAUTION:** The protective strips on the bottom of the Tubes can wear down when the Event Tent is set up on rough terrain and wind causes the Tent to shift around, and should therefore be regularly checked for wear and replaced as necessary before the Tubes themselves become damaged.

- X GLOO Tents are not intended to bear large snow loads.

 **CAUTION:** In case of snowfall the accumulating snow must be regularly removed from the Roof of the Tent. If the Tent is unattended and snowfall is called for, then the Tent is to be deflated.

- All X GLOO Tents are made of certified flame-retardant materials. Nevertheless, these are flammable substances which burn when the source of fire is sufficiently strong.

 **CAUTION:** Keep the Event Tent away from open fires and heat sources.

- **Fire protection classification (see available X GLOO certificates):**

- DIN 4102-B1 (Abb.: B1) Controls testing and requirements on the reaction to fire of building materials. German norm, used in most European countries.

Continued on the next page...

- CPAI 84-95, Section 6 Specification of the American Association of Sailcloth Materials for the assessment of flame-retardant materials used in (event-) tents. The certification according to CPAI 84 fulfills the international requirements for flame resistance in tent products and includes similar test criteria like DIN 4102-B1 or NFP 92501-7M2. Although X GLOO Event Tents are in use worldwide at tradeshow and events, we reserve the right not to certify the tent according to the national norms of each country.
- If the damage to the bladder is visible and the length of damage is smaller than 1 cm, then apply the adhesive repair patch (included in the XG-series repair kit).
- If the damaged area cannot be found, spray some soapy water onto the inflated bladder surface so that the escaping air bubbles are visible and the damage can be located. Alternatively, the tube can be partially filled with water so that the escaping water drops can be seen when the bladder is inflated.



CAUTION: The Event Tent can be damaged when sharp objects (e.g. knives, tools) penetrate the Tubes, leading to leakage and loss of pressure. Handle with appropriate care.

- Keep all valves free of sand and dirt particles, and clean them when necessary in order to prevent faulty operation and pressure loss.
- Extreme variations in temperature (day and night) or long-term continued use can lead to loss of air pressure through the overpressure valves requiring the reinflation of the Tubes.

Procedure in the case of pressure loss:

- FIRST be sure that all valves are closed TIGHTLY!
- If pressure loss continues, blow out the overpressure valves to remove all dust or dirt particles.
- If pressure loss still continues, we recommend removing and replacing the bladder as a damaged bladder is likely the cause.

STORAGE

- Avoid pressure spots (e.g. do not lean on the Event Tent with your knees while folding it) and storing the Event Tent under heavy objects.



CAUTION: The Event Tent must be stored in a dry location and at temperatures below 40° celsius.

Doing otherwise can cause the coating to become damaged and the waterproofness lost.



CAUTION: The Event Tent must not be packed and stored when damp or wet.

Packing the Tent while damp can lead to mold spots and discoloration. In particular, the color on any dye-sublimation/digitally-printed parts could rub off if stored while damp.

- Folding the Tent and Components at temperatures below 0° celsius can lead to damage. Take special

care with the Window Walls in low temperatures and pack them carefully.

- Never store the Event Tent in an automobile in direct sunlight. The intense heat can cause the Window Walls to stick together irreversibly or may cause permanent damage to the materials.

MAINTENANCE, CLEANING, REPAIR

- Maintenance and repairs should be carried out only by X GLOO or by an authorized X GLOO Service Center.
- The X GLOO Event Tent should be periodically inspected for chafe marks and damage and promptly repaired.



CAUTION: Damage to the Tube material can, in extreme cases, result in a burst Tube, even at operating pressure!

- Dirty/soiled Tents can be cleaned. In order to avoid damage to the material coating, remove dirt and stains using only warm water (or a mild soapy solution if necessary), and a cloth or soft brush. Do not use solvents, washing machines or steam cleaning!
- Re-waterproofing is not possible.

MATERIALS

- All of the materials currently implemented in the inflatable X GLOO Event Tent have been subjected to extensive material testing.
- Nevertheless, through intense UV exposure (for example at high altitudes or when set up outdoors for a very long time) the color of the material may change (fade). It is impossible to predict when this fading becomes visible, due to the different influencing parameters. White material also tends to yellow through UV exposure, as well as exposure to dust and dirt.
- The materials used are waterproof, and the necessary seams are sealed with sealing tape. Nevertheless, water can penetrate the Tent in heavy, driving rain or during prolonged precipitation, particularly where Tunnel Parts or other Components are connected.



CAUTION: Electrical/electronic equipment and other moisture-sensitive inventory must be protected from water penetration, and their use is at the discretion and risk of the user.

SET UP

1 LAY OUT THE TENT

Spread out the Event Tent in the area intended for set up. Try to make sure that the Tube ends are positioned approximately where you want them once the tent is inflated. This way you can avoid having to reposition or handle the tent again.



XG 8 ONLY: Zip in the Middle Walls

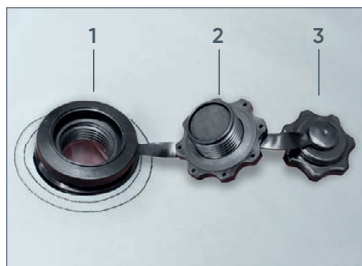
Since the entrance height of an assembled XG 8 Event Tent is very high, we recommend zipping in the Middle Walls before inflating the tent.



PLEASE NOTE: Only the outer side of the Middle Walls are equipped with a Zipper Rain Cover. If you choose to attach the Middle Walls with the outer side facing inwards (so that a logo printed on the outside is visible from the inside of the tent, for example), the waterproof quality of the tent in the area of the zipper cannot be guaranteed.

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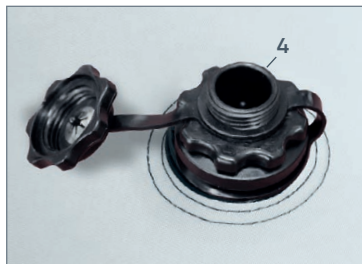




2 PREPARE THE VALVES

The valve consists of the socket ring, (1) which is attached to the bladder, and a screw-on housing (2) with attached protective cap (3).

The housing must be tightened securely to the socket ring before inflation (4). The backstroke valve inside the housing prevents air from escaping. To deflate, simply unscrew the housing from the socket ring.



PLEASE NOTE: There is one red overpressure valve (5) on each Tube located beside the valve. The overpressure valve opens automatically as soon as the Tubes reach the maximal pressure.

The function of each overpressure valve should be tested before inflation. To do this, unscrew the housing and make sure that the spring can be pushed in.



PLEASE NOTE: Sand and dirt can clog the spring and overpressure valve so that the function is negatively influenced.

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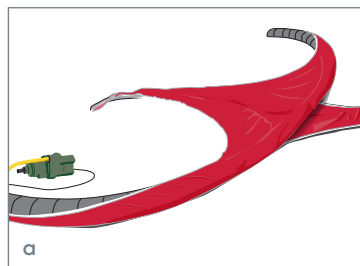


3 INFLATE

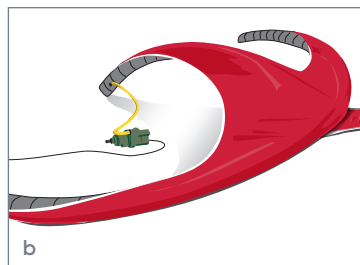
- 3.1 Connect the hose to the pump and then insert the other end of the hose into the valve on one of the Tubes.
- 3.2 First inflate two Tubes opposite one another to form a 180° semicircle (a).
- 3.3 Next inflate the Tube laying on top of and between the two inflated Tubes. This Tube will begin to rise off of the ground (b).
- 3.4 Now you can inflate the final Tube.

XG 8 ONLY: When inflating the XG 8 it is recommended to work with two people. One person lifts the tube intersection at the middle of the Roof, setting the fork of the setup support bar directly under one of the Tubes in the area of the tube intersection (c). The second person operates the pump, repositioning it as necessary as the Tubes inflate.

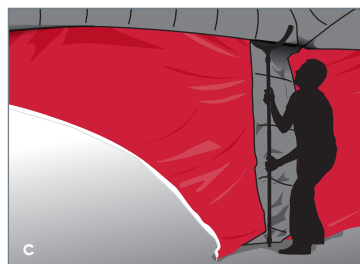
- 3.5 Screw the protective caps closed after inflating the Tubes to prevent dirt from entering.
- 3.6 If the Tubes have been inflated correctly, the Event Tent will stand in a stable and wrinkle-free position. All four Tubes can now moved by hand to the final position.
- 3.7 Finally, anchor the Event Tent using one or more of the methods as described on pages 14–17.



3.2: Inflate two Tubes opposite one another



3.3: The third tube will begin to rise off of the ground when inflated



3.4: Using the setup support bar to help lift the roof of an XG 8 model

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SETUP USING THE PROTECTION FOIL

Follow these instructions if using our optional Protection Foil to help prevent soiling or damaging your Inflatable Event Tent during setup.



- 1 Open the Protection Foil where you want to set up the Event Tent and roll the tent out on top of it (1).



- 2 Position two Tubes opposite one another in a half-circle and then inflate with air (2). Inflate the remaining two Tubes as described in the regular setup process.



- 3 Set the Tube ends at the edges of the Foil so that grommets on the inside of the Tube ends rest on the grommets of the Foil (3).
- 4 Remove the Protection Foil and anchor the tent using one or more of the methods described on pages 14-17.

INFLATING WITH THE HAND PUMP

The Hand Pump included in the standard delivery is equipped with different valve adapters and an air hose. Do not kink or press down on the air hose to avoid air leakage or damage!

TIP: Note the valve plug at the top of the pump body:

OPEN = pumps only on the down stroke (Single Action)

CLOSED = pumps on both the up and down stroke (Double Action)

INFLATING WITH THE BRAVO OV10* OR BRAVO 2000* ELECTRIC PUMP

Attach the hose (included in delivery) to the correct opening on the pump.



PLEASE NOTE: See the notation on the hose connection:

IN = Inflate | **OUT** = Deflate

Stick the plug into the outlet. Please note that the Bravo 2000 has a booster which can be turned on with the switch. Please read and follow the operating instructions included with the Bravo OV10 and Bravo 2000.

**120V and 230V models available.*

INFLATING WITH THE BRAVO TURBO MAX FOR 12V AUTOMOBILE BATTERIES

The Bravo Turbo Max can be connected to a 12V automobile battery. To avoid draining your battery, make sure that it is fully charged or that the vehicle is running while operating the pump. Please read and follow the operating instructions included with the Bravo Turbo Max.

Connect the cable clamps to the respective connections of the battery (red = +, black = -) and adjust the pressure control to 3 PSI.

ANCHORING

ANCHORING WITH TUBE BALLASTS (WATER OR SAND)

Each Tube Ballast Set includes four ballasts. The ballasts can be filled with water or sand/gravel and then connected to the inside or the outside of the tent Tubes by using the two clips on each ballast.



Filling with water

- 1 Open the velcro on the ballast cover and pull out the inner water bladder until the fill valve is visible (a).
- 2 Included in the Tube Ballast Set are a hose and various faucet adapters. Attach the hose to the faucet using the correct adapter (b).
- 3 Open the fill valve, insert the other end of the hose and fill with water (c).
- 4 Once full, remove the hose from the water bladder and close the fill valve and the velcro on the ballast cover.
- 5 Connect the Tube Ballasts to the clips on the Tube ends (d). When doing so, be sure that the rubber-coated side of each ballast is facing down.
- 6 Tighten the straps on the clips so that the ballasts prevent the tent from rising—this provides the best stability.

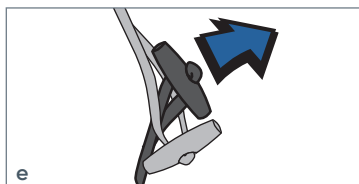


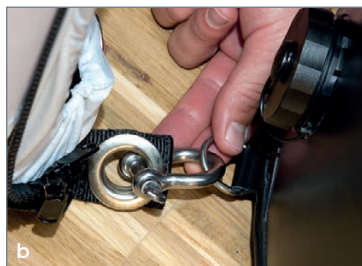
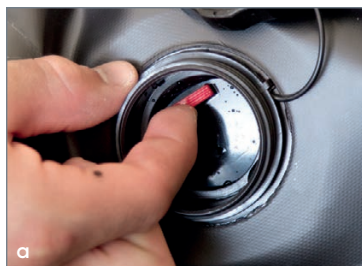
Filling with sand/gravel

⚠ PLEASE NOTE: Inside of each ballast is a water bladder (a) for use when filling the ballasts with water. If you choose to fill the ballasts with sand or gravel, you must first remove the water bladder so it does not become damaged.

Connecting multiple Tube Ballasts

To secure your Event Tent in stronger wind conditions, multiple ballasts can be attached to each Tube. Position the ballasts side-by-side and connect them to each other using the toggles (e). Then connect one clip from each ballast to a clip on the Tube end (f). The Tube Ballasts may alternatively be stacked on top of one another.





ANCHORING WITH WATER BALLAST BARRELS

The Water Ballast Barrels can be used as anchors for your inflatable X GLOO Event Tent, as seating, or as both.

To fill

- 1 Open the two valve covers on the Ballast Barrel. Make sure that the check valve at the bottom of the Barrel is closed so that no water or air can escape when filling (a). Push open the check valve at the top of the barrel so that air can escape.
- 2 Connect the included hose to the valve at the base of the barrel and fill with the desired amount of water (up to 80L). To give the Barrel a cleaner appearance, the remaining space can be then filled with air using one of our Electric Pumps. Connect the hose provided with the Ballast Barrels to the Pump in place of the Pump's yellow hose.
- 3 Disconnect the hose from the Barrel and make sure that both valves are tightly closed.
- 4 With the help of an assistant, carry the Ballast Barrel to your tent location by lifting it by the handles. Or, if you are on your own, tip the barrel onto its edge and roll it.

Connecting to your inflatable X GLOO Event Tent

Ballast Barrels are connected to the Event Tent by use of an included shackle. Whether connecting one or two Ballast Barrels to each Tube, use the shackle to attach the eyelet at the base of each Ballast Barrel directly to the anchoring ring at the base of the Tube (b).

Digitally-Printed Cover (c)

The Ballast Barrels can be uniquely branded through the use of the Digitally-Printed Cover. Simply slip the cover over the Barrel and close the zipper.

To empty

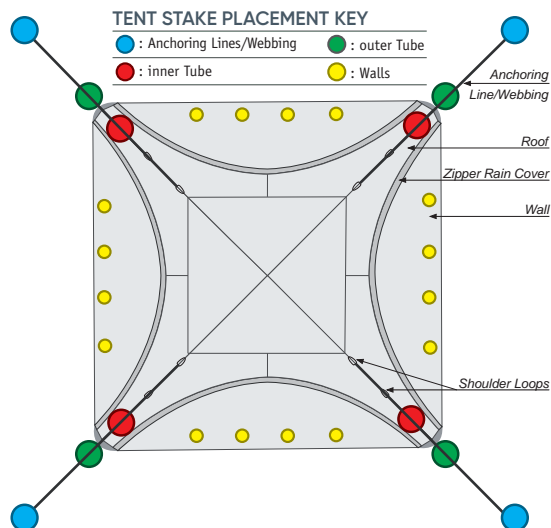
To empty the Ballast Barrel, simply unscrew the lower valve cover and push open the check valve.

Find all of our how-to videos at:
xgloo.com/howto



ANCHORING WITH THE ANCHORING SET/TENT STAKES

CAUTION: The number of anchors required depends on the size of the tent and the wind conditions. See our wind certificate at xgloo.com



TENT STAKES

for the XC 3 / XG 4

Tent Stakes	Qty.	Use
300 mm L	16 pc.	inner Tube + Walls
500 mm L	4 pc.	outer Tube
Speed Cinch	4 pc.	Anchoring Lines

for the XG 5 / XG 6

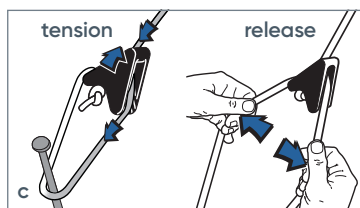
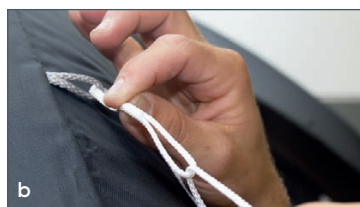
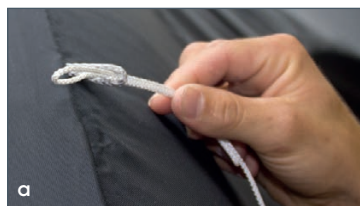
Tent Stakes	Qty.	Use
300 mm L	16 pc.	inner Tube + Walls
500 mm L	8 pc.	outer Tube + inner Tube
Speed Cinch	4 pc.	Anchoring Lines

für XG 8

Tent Stakes	Qty.	Use
300 mm L	16 pc.	Walls
500 mm L	8 pc.	inner Tube + Walls
800 mm L	4 pc.	outer Tube
Speed Cinch	4 pc.	Anchoring Webbing

PROPER USE OF THE ANCHORING LINES/WEBBING

- 1 Push the loop end of one anchoring line/webbing through one of the shoulder loops on the Event Tent (a).
- 2 Push the tail of the anchoring line through the loop end and pull it through until the anchor line is tight around the shoulder loop (b).
- 3 Secure the tent by connecting the anchoring line to a tent peg positioned approximately 2 meters from the base of the Tube. Tighten the line using the line tensioner (c).
- 4 Repeat on the other three Tubes.



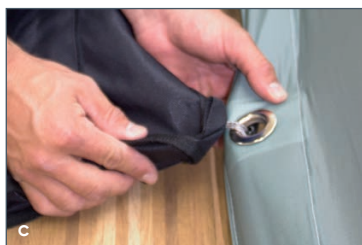


SECURING THE WALLS WITH WALL BALLASTS (WATER OR SAND)

Each Wall Ballast can be filled with water or sand/gravel and then connected to the Wall using the attached toggles (c).

Filling with water

- 1 Open the velcro on the ballast cover and pull out the inner water bladder until the fill valve is visible.
- 2 Included with each Wall Ballast are a hose and various faucet adapters. Attach the hose to the faucet using the correct adapter (a).
- 3 Open the fill valve, insert the other end of the hose and fill with water (b).
- 4 Once full, remove the hose from the water bladder and close the fill valve and the velcro on the ballast cover.
- 5 Using the four toggles, connect the Wall Ballast to the large grommets at the base of the Wall (c). When doing so, be sure that the rubber-coated side of the ballast is facing down. Multiple Wall Ballasts are recommended for securing Walls on XG 5, XG 6, and XG 8-model tents.



PLEASE NOTE: The function of the Wall Ballasts is to reduce the risk of damage to the tent Walls and zippers through exposure to high winds. They are not intended to replace the Tube Ballasts, Water Ballast Barrels, or Anchoring Sets as a means to anchor the Event Tent.

Filling with sand



PLEASE NOTE: Inside each Ballast is a water bladder for use when filling the Ballasts with water. If you choose to fill the Ballasts with sand or gravel, you must first remove the water bladder so it does not become damaged (d).

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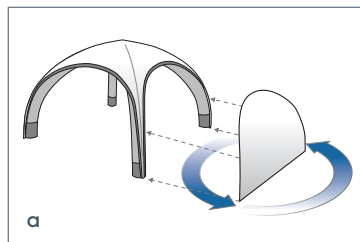
OPTIONAL COMPONENTS

WALLS

The walls are available in four variations: as Standard Walls (completely closed), Window Walls, Entrance Walls, and Double-Sided Standard Walls. The zippers attach on the right and left of the Tent Roof and meet together at the top.



PLEASE NOTE: Walls can be installed with the side of your choice facing outward. In this way, it is possible to have the printed side of the wall facing the outside or inside of the tent (a).



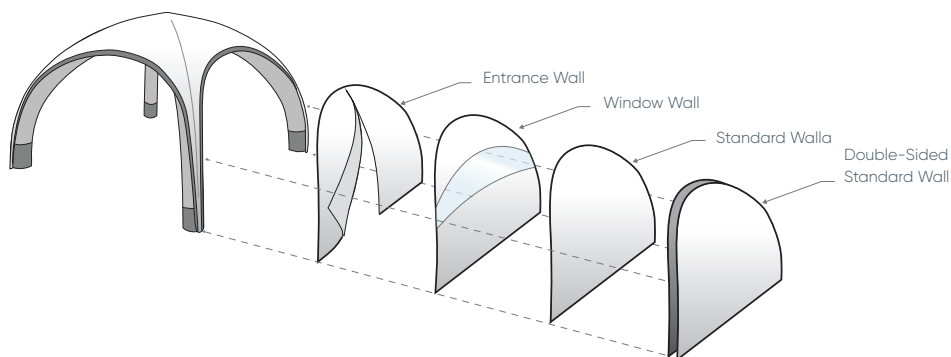
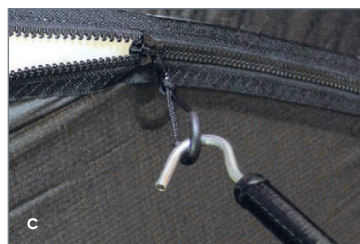
Attaching the walls

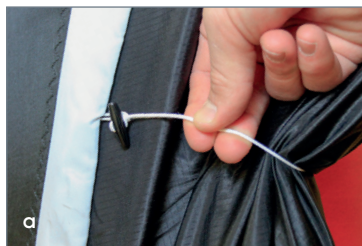
At the base of the Event Tent Roof, near the Tube ends, you will find access to zippers to attach the walls. Connect the wall to the Event Tent and close both zippers to the top (b).



Attaching the walls with the closing rod

For easier attachment (or removal) of the walls, a closing rod is included in the standard delivery of the XG 5, XG 6 and XG 8 models. The hook at the end of the closing rod is connected to the zipper slider puller to make it easier to close the wall all the way to the top (c).





Opening and securing the Entrance Wall

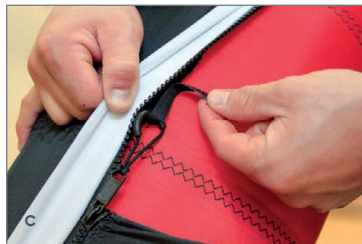
The Entrance Wall is zipped on as described on page 18. To hold the Entrance Wall open, open the zipper in the middle of the Wall and gather each side together. On each side of the Entrance Wall you will find a toggle on a length of cord. Fasten each side by inserting the toggle through the loop of cord across from it (a).

Folding down the Walls (b)

To secure a Wall in a half-open / folded position and prevent it from completely opening, the zipper slider pulley on each side of the Wall can be fixed to the small velcro strip on the inside of the Roof (c).

Preventing strain/damage to the Wall zippers

If the Walls are exposed to high pressure (if the Event Tent is set up in an area with high winds for example), the zipper will bear the strain. This is especially true for where the zippers are attached at the base of the Roof. To relieve strain to the zippers and to avoid damage to the Event Tent or the Walls, you will find straps and buckles located at the base of each Wall. Connect these to the webbing loops provided on the Tube ends (d). Tighten each strap until the tension on the zipper is relieved (e).



TUNNEL PART

The Tunnel Part makes it possible to connect two inflatable X GLOO Event Tents to one another. Tunnel Parts are available for connecting Event Tents of different sizes, and for connecting Event Tents of the same size. The Tunnel Part is zipped on between the Tents in place of a Side Wall (a).

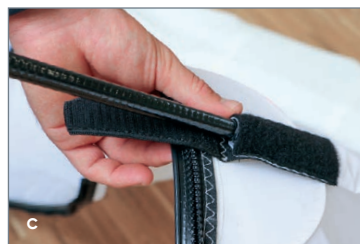


CANOPY AND CANOPY BANNER

The Canopy can increase the covered area of the inflatable X GLOO Event Tent. To attach it, first prepare the two upper battens by connecting the two ends together (b). Insert the upper battens into the two sleeves built into the Canopy (c) by first opening the velcro found on one end of the sleeve. Close the velcro tab after each batten is installed.

After the upper battens are inserted, attach the Canopy to the Event Tent, making sure that the battens are on the underside of the Canopy.

Finally, make sure the cover for the overpressure valve is firmly closed and then inflate the Front Tube. While inflating, lift the Front Tube to allow air to enter the full length.



PLEASE NOTE: The overpressure valve opens automatically as soon as maximum pressure is achieved.

The Canopy Banner (d) can now be attached (if using) using the zippers at the upper part of the Front Tube (XG 5 and XG 6 models only).

ROOF BANNER

The Roof Banner (e) increases the covered area of the Event Tent and also serves as a prominent branding surface (XG 5 and XG 6 models only). To attach the Roof Banner, simply connect it to the Event Tent as described on page 18 under 'Attaching the Walls'.





LED LIGHTING KIT

Hanging the LED Lighting Kit in your inflatable X GLOO Event Tent

- 1 It is easiest to install the LED Lighting Kit during the setup of your Event Tent, just after inflating three of the four Tubes. Take the long end of webbing connected to the LED light and loop it above the tube intersection (a). Connect it to the buckle on the other side of the light. Tighten the strap so the LED light is held snugly against the Tubes.
- 2 Next, extend the four toggles on the LED lighting mount and connect them to the loops on the inside of the Tubes of the Event Tent (b).
- 3 Tuck the cable underneath the Roof so that it follows one Tube all the way to the ground (c). The fourth Tube can now be inflated.
- 4 The transformer and dimmer controller can be safely stored on the ground.

Remove the LED Lighting Kit from your Event Tent using the steps above in reverse order. Ensure that the LED light does not hit the ground when deflating your Event Tent!



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TAKEDOWN

Make sure that all of the tent stakes are removed and all anchoring lines are released before deflating the Tubes on your Event Tent.

- 1 Remove all optional components (e.g. Walls, Canopy, etc) which are attached to the Event Tent.
- 2 Next, open the overpressure valve on each Tube (a). The air will completely escape within minutes.
- 3 Then turn the Event Tent inside-out so that the tube intersection loop is facing outwards (b).
- 4 Lay the Tubes on top of one another with the valves facing upwards. The Roof should be drawn outwards in large folds (c).
- 5 After the last of the air has escaped, roll up the Event Tent from the Roof to the Tube ends (d).
- 6 Now the Event Tent can be packed in the Multifunction Transport Bag or Trolley. Walls can be stored separately in the protective wall bag included in delivery.



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CLEANING

Dirt and stains should be removed without the use of soap or water whenever possible. We recommend using a soft, dry brush or microfiber cloth. If the stain cannot be brushed away, then use a small amount of conventional soap mixed with lots of water.



CAUTION: Never use solvents, detergent, steam cleaning or gasoline! This destroys the material.

The Event Tent should be inspected visually and for functionality at least once a year by an expert. This inspection includes inflating the Tubes in order to check all pressure-bearing parts for tears, punctures, debonding and heat- or chemical damage.



CAUTION: All functions, maintenance and necessary repairs should only be carried out to the degree described in this owners manual. Please contact your X GLOO Team for repairs exceeding these instructions!

REPAIR

BLADDER REPAIR

Our adhesive repair patch (70 x 50 mm) resists perforation, is stretch-durable and has been developed especially for repair of tears and holes in the bladder.

- High adhesion guarantees impermeability
- Resistant to UV exposure
- Easy to trim
- Resistant to moisture, sand, salt and high temperatures

- 1 Clean all dirt and oil from the area to be repaired using the included cleaning cloth (a).
- 2 Trim the adhesive repair patch to the desired size and carefully remove the protective layer. Try to avoid touching the adhesive surface (b).
- 3 Press the repair patch onto the repair area and make sure that it sufficiently overlaps the damage. An overlap of at least 50 mm is recommended for larger tears or holes.



PLEASE NOTE: Press the repair patch uniformly and firmly (more pressure means that the tape will adhere more quickly).

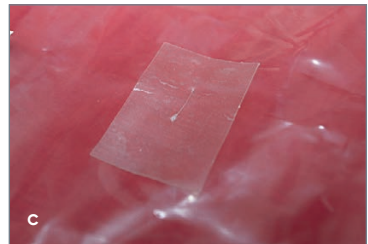
- 4 Allow the area to dry for several minutes (c) – done

REPLACEMENT OF THE PROTECTION STRIP

A protection strip is fitted with velcro to each Tube end on the inflatable X GLOO Event Tent as well as to the Tube ends of the optional Canopy. To replace, simply remove and attach the new one (d).



Adhesive repair patch





REPAIR

XG SERIES (XG 4-8)

The Event Tent can be easily disassembled into individual parts (Roof and Tubes) for repair or replacement. Re-attaching the new or repaired part is just as easy.



REMOVING THE ROOF

- 1 Under the Roof at each Tube end you will find two velcro straps fixing the tent Roof to the Tube. Open both straps and disconnect them from the nylon buckles (a).
- 2 Unhook the plastic toggle from the loop which is located at the end of the zipper connecting the Roof to the Tube end (b) and then unzip the Roof from the Tube (c). Repeat Steps 1 and 2 on the remaining three Tubes. The Roof can now be removed.



SEPARATING THE TUBES

- 1 Remove the Roof as described above.
- 2 Use an 8mm allen key (included in the repair kit) to unscrew the bolt in the aluminum tube connector and then remove the bolt and cap (d). The Tubes can then be easily removed by sliding them out of the channels in the tube connector (e).



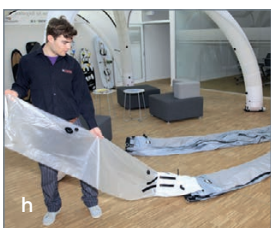
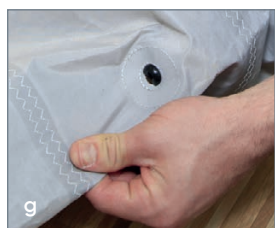
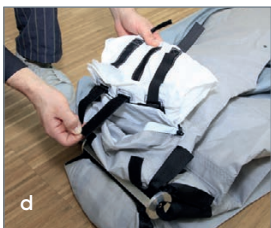
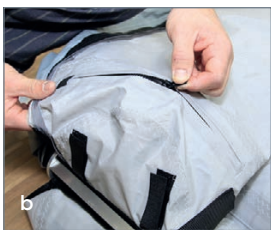
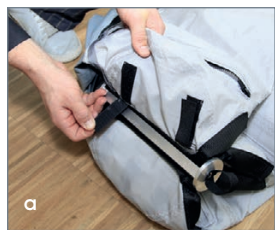
RE-ASSEMBLY

To reassemble the Event Tent, simply reverse the disassembly process. Starting at the tube connector, attach each zipper on the Roof to one of the four Tubes. Next, connect each toggle on the Roof to the corresponding loop on the Tube ends and then reconnect the velcro straps on the Roof by first threading them through the buckles on the Tube ends.



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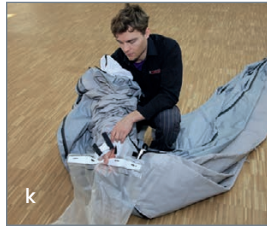




BLADDER REPLACEMENT

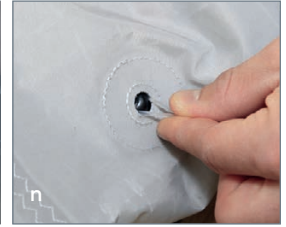
- 1 Lay out the Event Tent neatly so that the damaged Tube is on top and the service zipper is facing upwards.
- 2 Open the two velcro straps at the top of the Tube (a).
- 3 Open the service zipper at the top of the Tube (b).
- 4 Pull the bladder sack out of the Tube (c).
- 5 Open the velcro straps which keep the bladder sack folded in half and pull them out of the nylon buckles (d).
- 6 Pull the loose ends of the velcro straps out of the holes in the bladder and bladder sack (e).
- 7 Open the bladder sack at the opposite Tube end using the same method.
- 8 Push/pull both valves (f) and all of the small black fixing elements (g) to the inside of the Tube (Both valves are secured inside the Tube with velcro).
- 9 Pull the bladder out of the Tube (h).
- 10 Lay the replacement bladder parallel to the Tube (the valves should align with the corresponding holes in the Tube) (i).
- 11 Gather the replacement bladder in loose folds and position it above the opening in the upper bladder sack (j).

- 12 Now, starting from the bladder sack at the opposite end, thread the Tube completely onto your arm. Grasp the end of the replacement bladder through the upper bladder sack (k). Pull the replacement bladder carefully into the Tube.



CAUTION: Make sure that the replacement bladder does not get twisted when pulling it in. Try to enlist the help of a second person to help with this procedure.

- 13 Feed the replacement bladder completely through the Tube, until the bladder extends beyond the opening in the bladder sack at both ends (l).
- 14 Push both valves through the corresponding holes in the Tube and press firmly to secure the velcro. Make sure that the bladder does not get caught or pinched in the velcro (m).
- 15 Using the Fixing Element Tool included with in your repair kit (or a loop of thin rope or cord), pull each of the fixing elements through the corresponding holes in the Tube (n).
- 16 Fold over the corners of the exposed bladder so the outer-most elongated holes in the bladder line up on top of those just beside them. The result should look like a row of three visible holes instead of five (o).
- 17 Thread the three long velcro straps through the corresponding holes in the bladder and bladder sack (p).



Continued on the next page...



18 Fold the bladder sack in half, pressing it firmly to close the long velcro strap in the middle (q).

19 Loop the three velcro straps through the corresponding plastic buckles on the bladder sack, and then press each one firmly to close it (r).

20 Push the bladder sack back into the Tube, and then thread the two velcro straps for connecting the bladder sack to the Tube end out through the provided holes. Close them by pressing firmly (s).

21 Make sure the entire bladder sack is back inside the Tube and close the service zipper.

22 Close the bladder sack on the other Tube end using the same method as described in steps 16–21.



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REPAIR

XC 3

The XC 3-model Event Tent can be easily disassembled into individual parts (Roof and Tubes) for repair or replacement. Re-attaching the new or repaired part is just as easy.



REMOVING THE ROOF

- 1 Unhook the plastic toggle from the loop at the end of each Tube (a).
- 2 On the Roof-Tube connectors, hook one finger beneath one of the points (using the recessed grip for this purpose (b)) and then completely unthread the cord. Repeat this on all of the remaining Roof-Tube connectors and then the Roof can be removed.



SEPARATING THE TUBES

- 1 Remove the Roof as described above.
- 2 Use a 5mm allen key to unscrew the bolt in the tube connector and then remove the bolt and cap (c). The Tubes can then be easily removed by sliding them out of the channels in the tube connector (d).



RE-ASSEMBLY

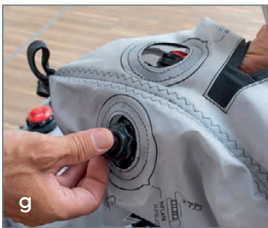
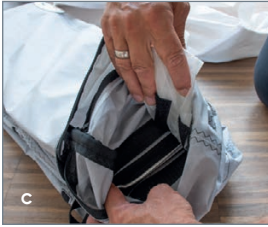
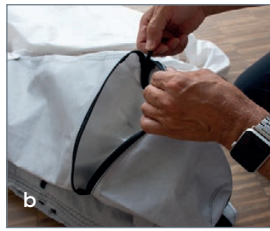
To reassemble the Event Tent, simply reverse the disassembly process. When placing the Tubes into the tube connector, make sure to leave every second channel open (d).



To reattach the Roof to the Roof-Tube connectors, first thread the cord crosswise into the center of each connector (e) and then through both both ends of the channel until it slips under each of the two points. Finally, replace the toggles through the loops at the end of each Tube.

BLADDER REPLACEMENT

- 1 Lay out the Event Tent neatly so that the damaged Tube is on top and the service zipper is easily accessible.
- 2 Open the velcro straps at the top of the Tube that connect it to the neighboring Tubes (a).
- 3 Open the service zipper at the top of the Tube (b).
- 4 Open the two velcro straps that connect the end of the bladder to the Tube and then pull the end of the bladder out of the service opening (c + d).
- 5 Open the service zipper at the bottom of the Tube (e).
- 6 Open the two velcro straps that connect the end of the bladder to the Tube (f).
- 7 Push/pull both valves to the inside of the Tube (g). Both valves are secured inside the Tube with velcro.
- 8 Pull the bladder out through the service opening at the bottom of the Tube (h).
- 9 Making sure to keep the right side up (so that the valves will align with the correct openings when pulled into the Tube), lay the replacement bladder below the service opening at the bottom of the Tube (i).
- 10 Starting at the top service opening, thread the entire Tube onto one arm and take hold of the end of the replacement bladder (j).

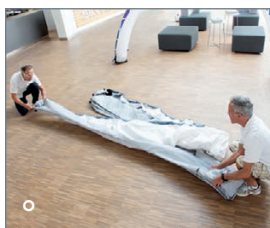


- 11 Carefully pull the replacement bladder into the Tube until it extends slightly out of both service openings (k).



CAUTION: When pulling the replacement bladder into the Tube, please make sure that it does not become twisted. It can help to have a second person to help guide the replacement bladder for this purpose.

- 12 Push both valves through the corresponding holes in the Tube and press firmly to secure the velcro. Make sure that the Bladder does not get caught or pinched in the velcro (l).
- 13 Neatly fix the two velcro strips on each of the bladder to the corresponding strips on the inside of the tube (m).
- 14 Close the service zipper on each end of the Tube (n).
- 15 Before inflating the new bladder for the first time it needs to be spread out evenly inside the Tube. To achieve this, two people hold the ends of the Tube as it lays on the ground and gently pull on them while shaking the Tube at the same time (o).



TIP: To achieve the most wrinkle-free appearance, shake the tube during the first inflation and observe any wrinkles as they begin to form. As you see them, smooth them out with your hand using firm pressure.